

# Work Order ID 52838

October 15, 2009 12:34:00 PM



Page 1

Item ID: D3807-7

Accept



Setup Start



Revision ID: A

Stop



Item Name: Gasket

Start Date: 15/10/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 26/10/2009 Req'd Qty: 12.00

Customer:

Reference:

Approvals:

Process Plan: PS

Date: 09-10-15

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3807

Rev A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3807

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

B 9-10-21

(16)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 9-10-21

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Page 2

Item ID: D3807-7

Accept

Revision ID: A

Item Name: Gasket

Start Date: 15/10/2009 Start Qty: 12.00

Required Date: 25/10/2009 Req'd Qty: 12.00

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00

→ 80210121



QC

Memo

0.00

Quality Control

(46)

φ

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

9/10/23 (100) SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

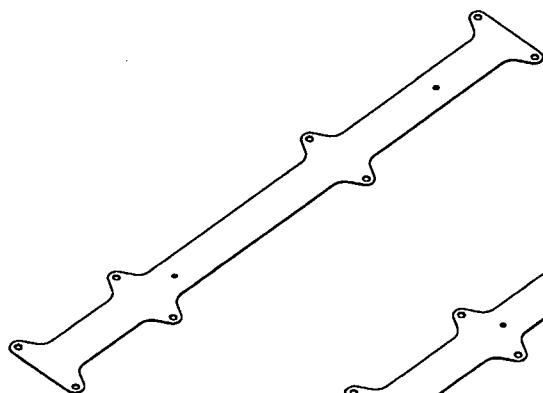
Quality Control

09/10/23

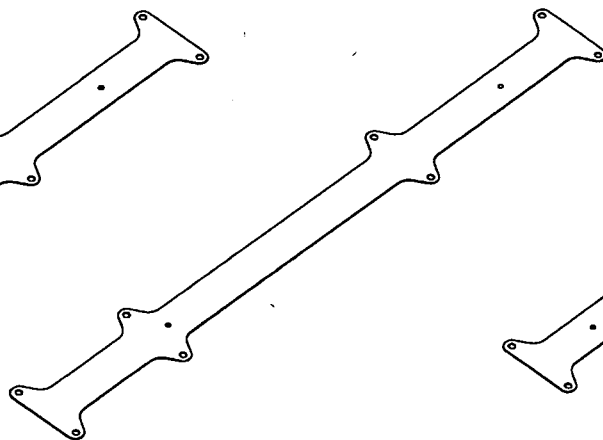
MF

09-10-23

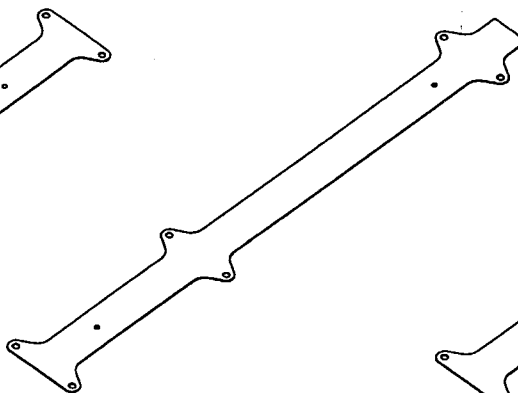




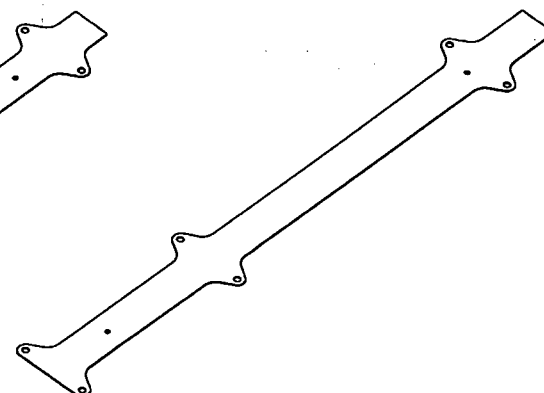
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

**NOTES:**

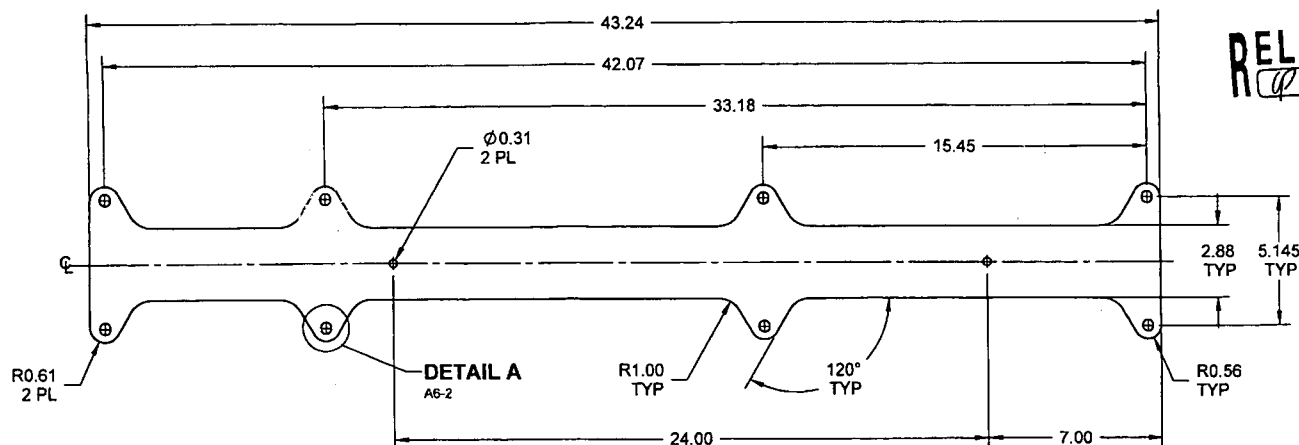
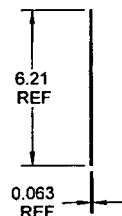
- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:  
D3807-1 = 0.32 lbs  
D3807-3 = 0.36 lbs  
D3807-5 = 0.32 lbs  
D3807-7 = 0.33 lbs

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NO. 52838  
BT 09-10-15

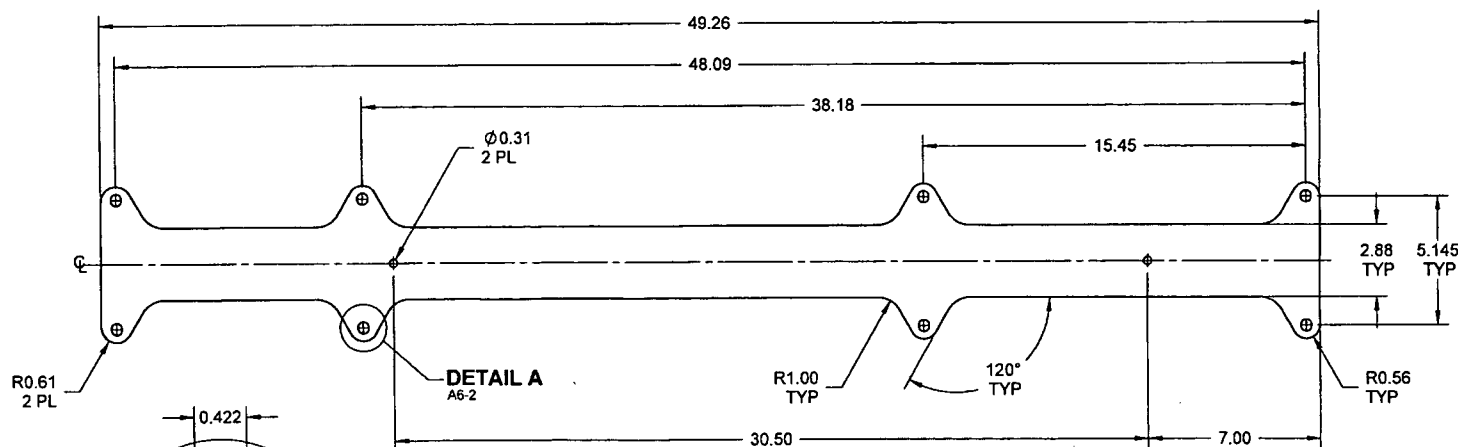
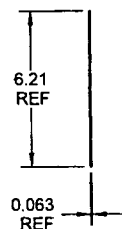
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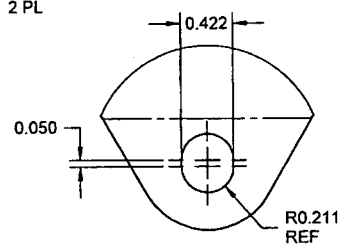
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**D3807-1 GASKET**



**D3807-3 GASKET**



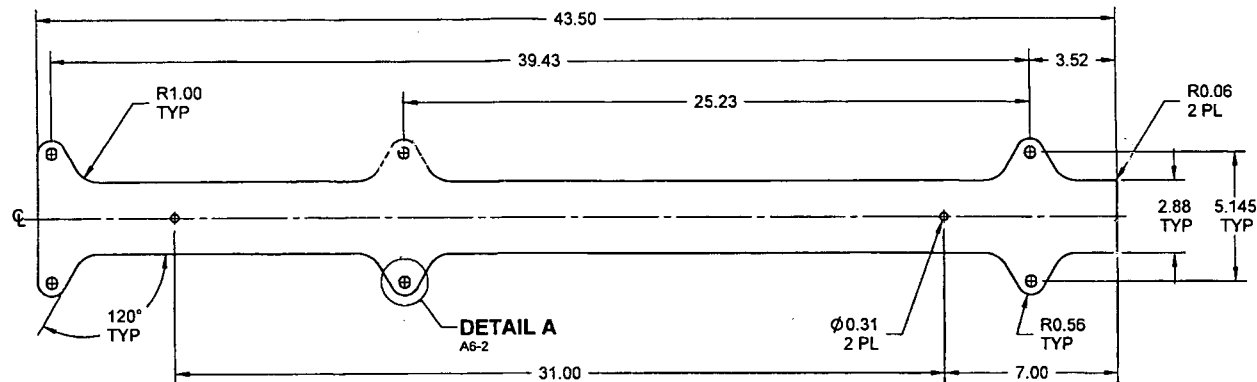
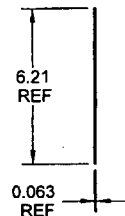
**DETAIL A: SLOT DETAIL**  
TYP

B5-2  
C5-2  
B5-3  
C5-3

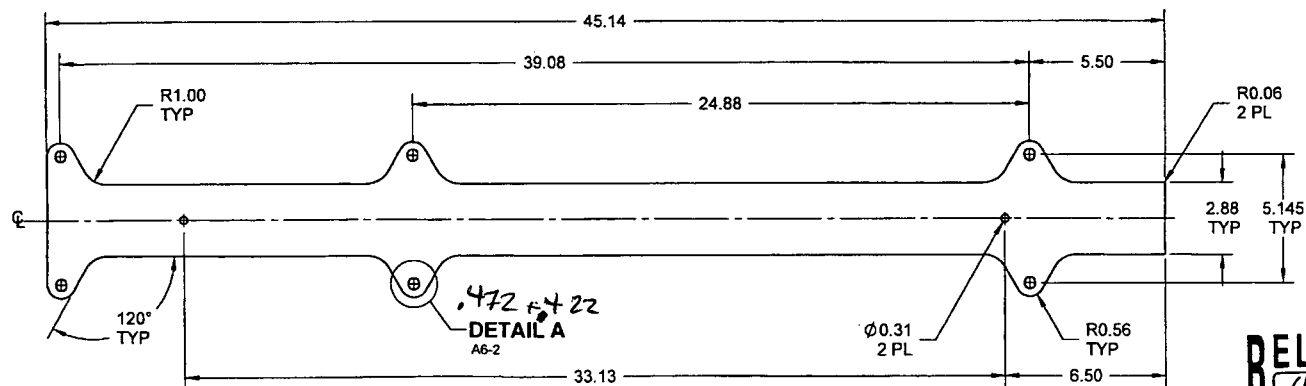
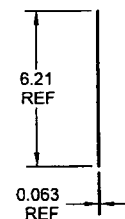
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**D3807-5 GASKET**



**D3807-7 GASKET**

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